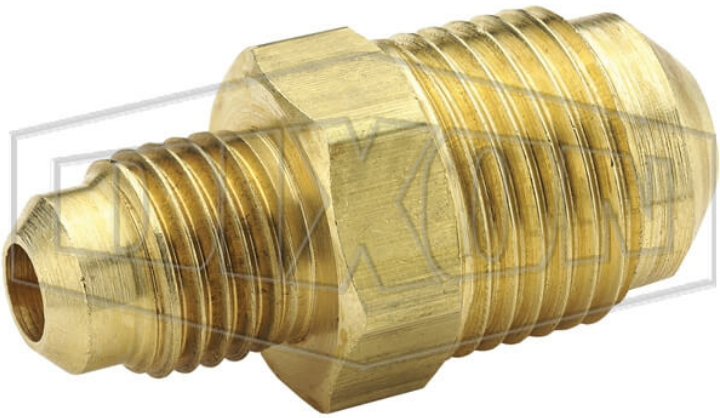
SAE 45° FLARE UNION

DATE
: 11/23/2026 08:18 PM

SKU
: 22528

BRAND
: DIXON VALVE

MODEL
: 42F-4



** Referential image*
*** Some features may vary without prior notice. Sale subject to inventory availability*

Use:
Manufactured especially for hard-to-hold liquids and gases
Use with copper, brass, aluminum and welded steel hydraulic tubing that can be flared

Specifications:
Listed with Underwriter's Laboratories for flammable liquid, marine, refrigeration and gas applications. Meets functional requirements of SAE J512 and J513, ASA and MS (Military Standards).
Reference SAE 010101

Features:
Economical fitting resists mechanical pullout
Easy to disassemble and may be reassembled repeatedly, for a leak-proof connection

Construction:
Manufactured from CA 360, CA 345 or CA377 brass

Installation
Cut tubing squarely and clean tube end thoroughly to remove burrs.
Place nut onto tube. Place threaded end of nut toward end of tube.
Flare tube end with flaring tool to provide 45° flare.
Clamp tube flare between nut and nose of fitting body by screwing nut on finger-tight. Tighten with a wrench an additional 1/4 turn for metal-to-metal seal.

Note:
Flare tools are available, please contact Dixon for pricing and availability.

Safety notes:

2645 Executive Park Drive, Weston, Fort Lauderdale, FL 33331, EEUU
sales@kmxusa.us
www.kmxusa.us

The PSI rating given is based on a temperature of 73°F (23°C) using copper tubing.

Temperature and type of tubing used are important factors in working pressure ranges.

WARNING: Cancer and Reproductive Harm- www.P65Warnings.ca.gov

TECHNICAL SPECIFICATIONS

Factory Part Number	42F-4
Hex	7/16"
Material	Brass
Temperature Range	-65°F to 250°F (-54°C to 121°C)
Thread	Straight
Thread Size	7/16"-20
Tube Size	1/4"
Weight Lb	0.0350
Working Pressure	1400 PSI

2645 Executive Park Drive, Weston, Fort Lauderdale, FL 33331, EEUU
sales@kmxusa.us
www.kmxusa.us